Hardware User's Guide

15" QuickPanel View & QuickPanel Control

Fully Loaded, Color TFT

IC754VSF15CTD
IC754CSF15CTD
IC754VBF15CTD
IC754CBF15CTD
IC754VGF15CTD
IC754CGF15CTD

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FANUC

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The 15" QuickPanel View/Control has been tested and found to meet or exceed the requirements of U.S. (47 CFR 15), Canadian (ICES-003), Australian (AS/NZS 3548) and European (EN55022) regulations for Class A digital devices when installed in accordance with guidelines noted in this manual.

The FCC requires the following note to be published according to FCC guidelines:

> This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.
>
> Any changes or modifications to the product or installation that are not expressly approved by GE Fanuc Automation could void the user's authority to operate the equipment under FCC rules.

Industry Canada requires the following note to be published:

> This Class A digital apparatus complies with Canadian ICES-003.

The following statements are required to appear for Class I Div 2 Hazardous Locations.

1. WARNING - EXPLOSION HAZARD - WHEN IN HAZARDOUS LOCATIONS, TURN OFF POWER BEFORE REPLACING OR WIRING MODULES.

2. WARNING - EXPLOSION HAZARD -SUBSTITUTION OF COMPONENTS MAY IMPAIR SUITABILITY FOR CLASS I, DIVISION 2.

3. WARNING - EXPLOSION HAZARD - DO NOT CONNECT OR DISCONNECT EQUIPMENT UNLESS POWER HAS BEEN SWITCHED OFF OR THE AREA IS KNOWN TO BE NON-HAZARDOUS.

Power, input and output (I/O) wiring must be in accordance with Class I, Division 2 wiring methods, Article 501 4(b) of the National Electric Code, NFPA 70 and in accordance with the authority having jurisdiction.

We want to hear from you. If you have any comments, questions, or suggestions about our documentation, send them to the following email address: doc@gefanuc.com.

Contents

1 Welcome

Congratulations on your purchase of a QuickPanel View/Control, the most advanced compact control computer available. The QuickPanel View/Control is available in different configurations to suit your requirements, either as a full-featured HMI, or as a combination of HMI and controller for local and distributed control applications. Equally at home in a networked environment or as a stand-alone unit, the QuickPanel View/Control is the ideal solution for factory floor HMI and control.

Powered by Microsoft Windows CE.NET™, today's embedded control operating system of choice, the QuickPanel View/Control provides a fast track for application program development. The commonality with other versions of Windows simplifies porting your existing program code. Another benefit of Windows CE is the familiarity of the user interface, shortening the learning curve for operators and developers alike. The availability of third-party application software makes this operating system even more attractive.

The 15" QuickPanel View & QuickPanel Control is an all-in-one microcomputer designed for maximum flexibility. The design, based on an advanced Intel® microprocessor, brings together a high-resolution touch-screen operator interface with a variety of I/O options. With many standard ports and expansion busses from which to choose, you can connect to most industrial equipment.

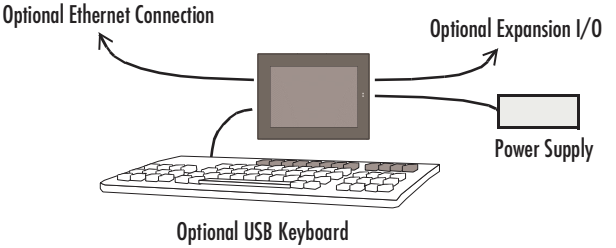
The QuickPanel View/Control is equipped with several memory types to satisfy even the most demanding applications. A 64 MB section of DRAM is split between the operating system, an object store and application memory. Functioning as a virtual hard drive, a 64 MB section of non-volatile FLASH memory is divided between the operating system and persistent storage for application programs. The retentive memory consists of 512 KB of battery-backed SRAM for data storage, ensuring your valuable data will never be lost, even during a power failure.

The many features of the QuickPanel View/Control make it an obvious choice for a world of applications. Your smart choice will provide reliable operation for years to come.

GETTING STARTED

Basic Setup

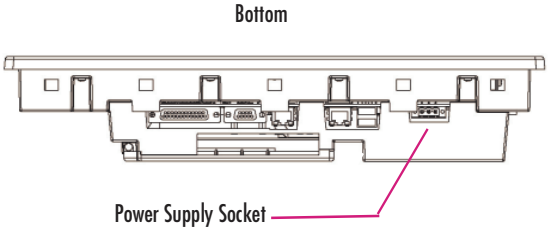
Your QuickPanel View/Control is shipped ready for use after a few configuration steps. To power up all you need to do is connect a DC power supply via the supplied quick-connect plug. Depending on your application, you may also want to connect and configure optional input devices (see page 29), communications ports (see page 31) and expansion adapters (see page 45).

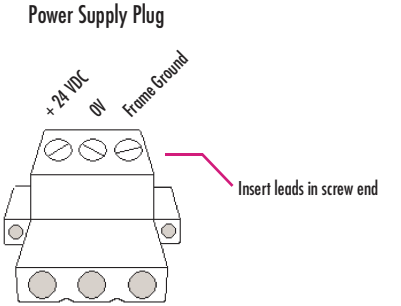


Caution - Electrical Shock Hazard: To avoid personal injury or damage to equipment, ensure that the DC supply is disconnected from power and that the leads are not energized before attaching them to the unit's power supply plug.

To connect a DC power supply

1. Using the three screw terminals shown in the following diagram, attach a 24VDC, 48W power supply to the plug supplied with the QuickPanel View/Control (see specifications on page 55 for conductor size requirements).
2. Insert the plug into the power supply socket and securely tighten the attaching screws.





QuickPanel View/Control Unit Runtime Setup

To download a Proficy Machine Edition application to a QuickPanel View/Control unit, you must set up a data link between your development workstation and the QuickPanel unit. For more information, see "Communication Ports" (page 31) and look up "Downloading a Machine Edition Project" in the Machine Edition online help.

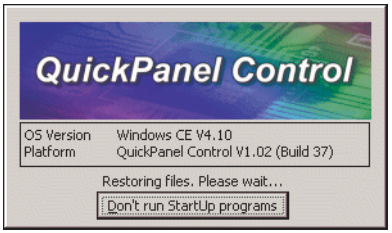
Startup

When you first start up the QuickPanel View/Control, a few configuration steps are necessary.

To start the QuickPanel View/Control

1. Apply DC power to the QuickPanel View/Control.

   Once power is applied, the QuickPanel View/Control begins initializing. The first thing to appear on the display is the splash screen.



2. To skip running any programs included in the StartUp folder, tap **Don't run StartUp programs**.

   The splash screen disappears automatically after about 5 seconds. The Windows CE desktop then becomes visible.
3. Tap **Start**, point to **Settings** and then tap **Control Panel**.
4. In the Control Panel, double-tap **Display** to configure the LCD display (see page 24).
5. In the Control Panel, double-tap **Stylus** to configure the touch screen (see page 26).
6. In the Control Panel, double-tap **Date and Time** to configure the system clock (see page 52).
7. In the Control Panel, double-tap **Network and Dial-up Connections** to configure network settings (see page 42).
8. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

Shutdown

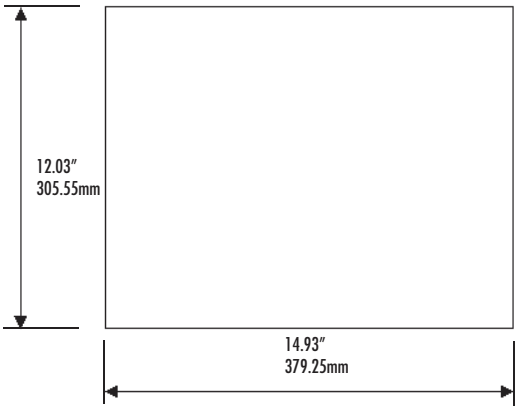
There are no specific dangers associated with a power failure or other unplanned shutdown of the QuickPanel View/Control. In general, programs are retained in FLASH memory and user data can be retained in battery-backed SRAM. Some operating system settings are retained only with user intervention, so in order to carry out a graceful shutdown of the QuickPanel View/Control, we recommend you perform the following procedure.

To shut down the QuickPanel View/Control

1. Quit any programs that are running and wait for all file operations to complete.
2. If you have not changed operating system settings (e.g., brightness or touch screen sensitivity) or do not want to save the changes, remove AC power from the 24VDC supply.
3. To save changes to operating system settings (e.g., brightness, touch screen sensitivity), run  Backup (see page 15) and then reboot the system (see page 16). When the Windows CE desktop reappears, remove AC power from the 24VDC supply.

Panel Cutout

For enclosure mounting, cut an opening in the panel according to the specifications given with the following diagram.



Panel Cutout

Height: 12.03″ (+/- 0.03″)
(305.55mm [+/-0.75mm])

Width: 14.93″ (+/-0.03)
(379.25mm, [+/- 0.75])

Depth 2.782″ (70.7 mm)

Bezel Dimensions

Height: 12.725″ (323.2mm)

Width: 15.7in. (398.8mm)

Corner Radii: 0.1″ (2.5mm) max.

Panel Thickness range: 0.063″ to 0.196 (1.6mm to 5mm)

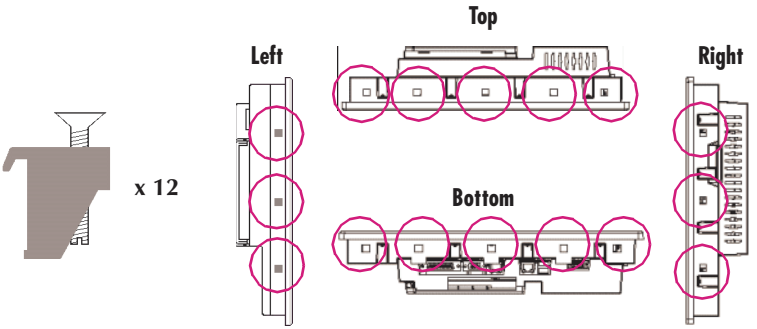
Notes:

- For compliance to NEMA 4, 4x, and 12 qualification, the unit must be mounted in a comparably NEMA rated (IP56 equivalent) panel or enclosure.

- For compliance to ATEX agency qualification, the unit must be mounted in an IP66 panel or enclosure.
  For complete integrity to ATEX it is recommended that the minimum panel thickness be 0.1" (2.54mm).
- For adequate ventilation, allow at least 3 inches of space between adjacent equipment and all sides of the QuickPanel. Ensure that specified conditions of temperature and humidity are not exceeded.
- To avoid gasket degradation, limit repeated insertions or removals of the unit and retightening of the mounting clips. For full protection, always use a fresh gasket.

To avoid damage to the unit or associated components, do not fit the unit into this cutout with a CF card inserted in the port, with any cables connected, or with the power plug inserted in the socket.

To secure the QuickPanel View/Control to a panel, use the 16 included mounting clamps. They hook into openings located on the top, bottom, and sides of the housing.

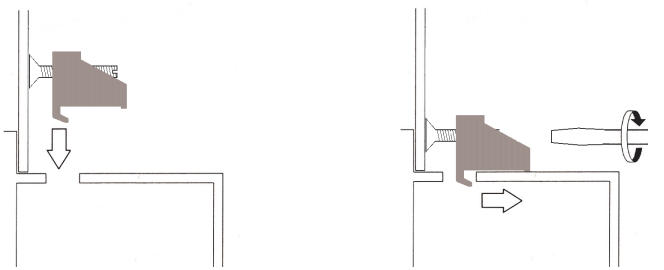


To mount the QuickPanel View/Control in a panel

1. Insert the unit into the panel cutout (without a CF card in the CF port).
2. Insert the hook of each mounting clamp into the housing openings as shown below.
3. Ensure that the gasket is properly seated in the bezel channel and firmly tighten the clamp screws.

   Note: The torque range for the mounting clamp screws is 2.6-4.4 inch/lbs (0.3-0.5 Nm)

The mounting clamps hold the unit in place by tension alone. No drilling is required.



Do not damage the gasket attached to the back of the QuickPanel View/Control's bezel. This gasket prevents shock hazards and damage caused by liquids accidentally entering the unit after installation.

TECHNICAL SUPPORT

If you have technical problems that cannot be resolved with the information in this guide, please contact us by telephone, fax, or email; or visit one of the links on our website:

Telephone: 1-800-GE-FANUC (1-800-433-2682)

Fax: (780) 420-2049

Email: support@gefanuc.com

Comments about our manuals or help: doc@gefanuc.com

Web: A list of compatible devices (keyboards, USB mice, compact flash cards, etc.) may be found by visiting the GE Fanuc Support page, accessible from www.gefanuc.com.

2 Overview

This chapter provides introductory information on the 15" QuickPanel View & QuickPanel Control hardware and software with descriptive procedures for completing some of the most common tasks you will encounter.

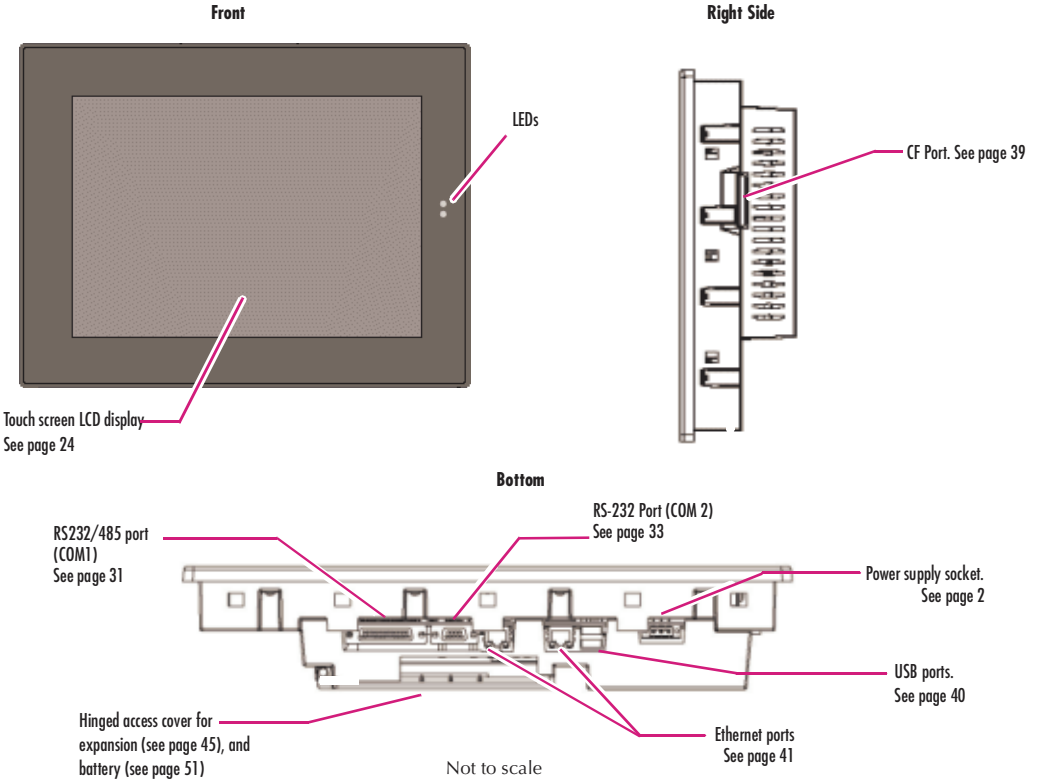
In this chapter:

QUICKPANEL VIEW/CONTROL HARDWARE

Layout Diagram

In addition to the primary touch screen interface, the 15" QuickPanel View & QuickPanel Control supports a variety of communication ports including an expansion bus to allow great flexibility in application. The following diagram shows the physical layout of the QuickPanel View/Control and the locations of ports and connections

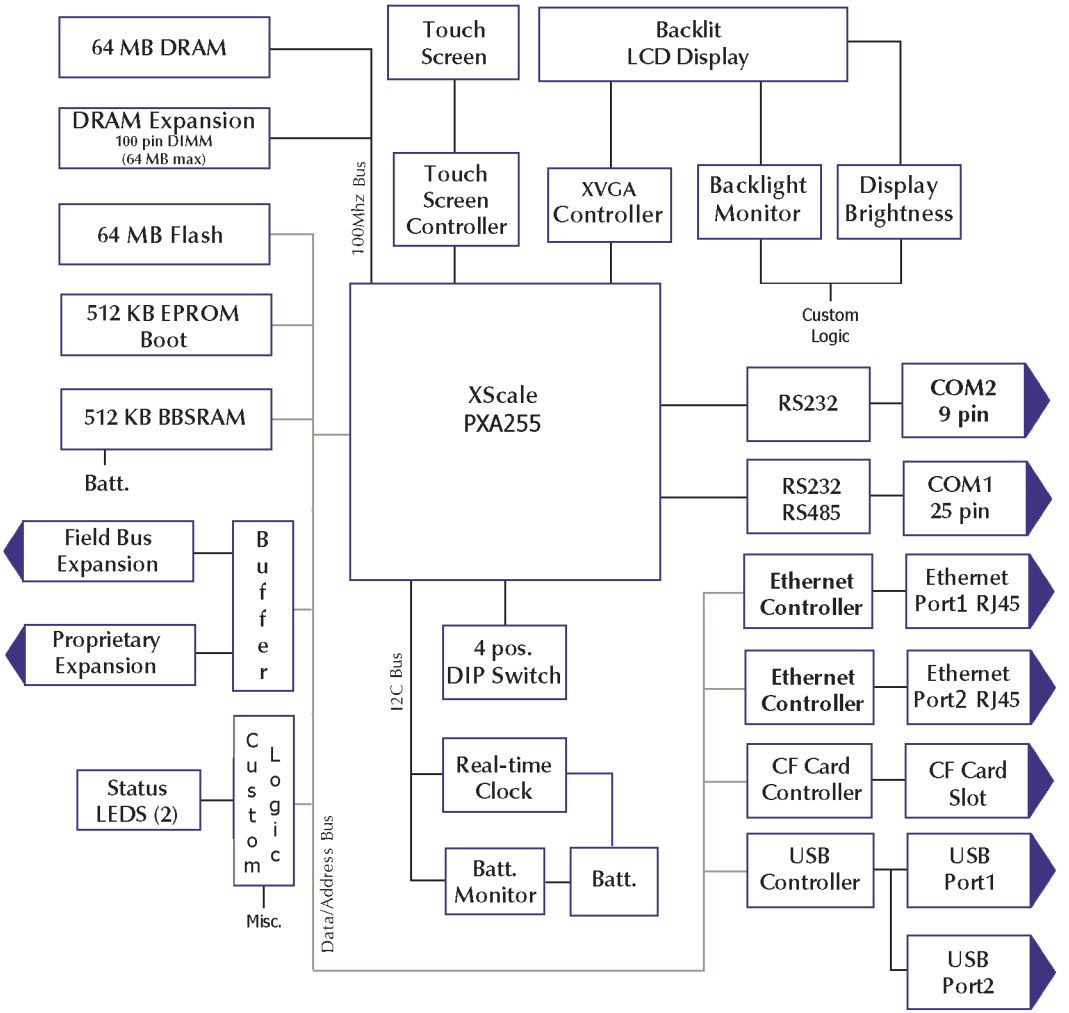
The bottom LED is green when power is applied and amber if both backlights fail;[1] the top LED is tricolor (green, red, or amber) and programmable.



[1] Backlights are not field replaceable.

Block Diagram

The 15" QuickPanel View & QuickPanel Control is based on the Intel® XScale™ PXA255 microprocessor, and employs large-scale integration to provide high performance with a small footprint. The following block diagram illustrates the major functional areas of the QuickPanel View/Control and the interfaces between them.



QUICKPANEL VIEW/CONTROL SOFTWARE

Windows CE.NET

Microsoft Windows CE.NET™ is the operating system for the QuickPanel View/Control. It is a full 32-bit O/S with a graphical user interface. This operating system is finding widespread application in hand-held PCs and embedded controllers, such as the QuickPanel View/Control. The familiar look and feel of Windows CE shortens the learning curve for users having experience with Windows 95/98/NT/2000/ME/XP. From a software developer's perspective, the CE environment is a subset of the WIN32 application programming interface, simplifying the porting of existing software from other versions of Windows.

The QuickPanel View/Control operating system is stored in an 16 MB block of FLASH memory and copied to a block of DRAM for execution. The operating system starts automatically following a power-up or reset of the QuickPanel View/Control.

For more on Windows CE visit **www.microsoft.com/windows/embedded/ce**.

Working with Windows CE

Although the main user input device when working with Windows CE is the touch screen, it can often be convenient to use keyboard shortcuts, such as those described in the following table.

Keyboard Shortcut	Action
CTRL+ESC or 	Opens the Windows CE **Start** menu. Use arrow keys to select a program and ENTER to run it.
ALT+TAB	Starts the Task Manager. Use it to quit unresponsive programs.
CTRL+ALT+=	Starts the touch screen calibration.
SPACEBAR	Equivalent to single-tap.
ENTER	Equivalent to double-tap. In a dialog box, equivalent to **OK**.
TAB	In a dialog box, select next control.
SHIFT+TAB	In a dialog box, select previous control.
CTRL+TAB	In a tabbed dialog box, open the next tab.
ESC	Close dialog box, discarding changes.
ARROW KEYS	In a dialog box, select controls or items from a list box.

To place a program in the Start menu

1. Start Windows Explorer.
2. Navigate to the program you want to place in the **Start** menu.
3. Tap the program's icon to select it.
4. From the **Edit** menu, choose **Copy**.
5. Navigate to the ^\Windows\Programs\^ folder.
6. From the **Edit** menu, choose **Paste Shortcut**.
7. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

Pocket Internet Explorer

Microsoft's Pocket Internet Explorer is a full-featured browser that is fully integrated with the Windows CE operating system. This browser allows you to connect with an internet service provider, view web pages and download from FTP sites.

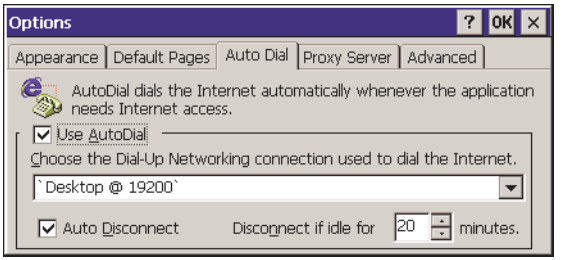
Pocket Internet Explorer supports VBScript and JScript. Java support can be added from third-party sources.

A connection can be established over an Ethernet network (default) or a dial-up connection. The Ethernet or dial-up connection must first be properly configured.

To configure a dial-up connection

1. Start Pocket Internet Explorer.
2. From the **View** menu, choose **Options**.

   The **Options** dialog box appears.



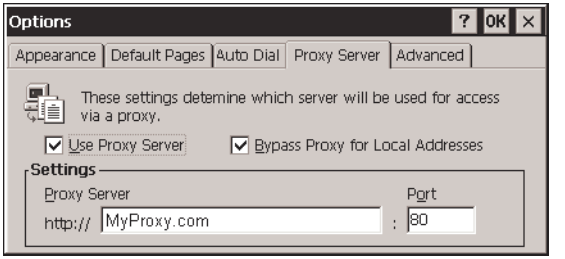
3. On the **Auto Dial** tab, select the **Use AutoDial** check box.
4. Choose either the default or a user-defined connection from the list.
5. Tap **OK**.
6. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

To configure a Proxy server

1. Start Pocket Internet Explorer.
2. From the **View** menu, choose **Options**.

   The **Options** dialog box appears.



3. On the **Proxy Server** tab, select the **Use Proxy Server** check box.
4. In the **Proxy Server** box, type the URL of your proxy server (see your ISP or network administrator).
5. In the **Port** box, type the server's port number for HTTP access.
6. Select the **Bypass Proxy for Local Addresses** check box to connect directly to sites like your intranet.
7. Tap **OK**.
8. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

Backup

Backup saves changes that you make to the Windows Registry or Desktop to Flash memory. This utility is required because the QuickPanel View/Control is not battery powered. Specifically, Backup does the following:

- It stores the Windows CE registry (including any control panel settings) in Flash memory.
- It stores any changes (or additions) made to the 'Windows' subtree of the file system in the user block of FLASH memory.

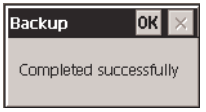
Run Backup whenever you make configuration changes to the operating system or installed applications, and prior to shutting down the QuickPanel View/Control. The time the operating system takes to finish all write operations after Backup completes varies depending on other system demands. Because of this, we recommend rebooting (see page 16) before removing power, to ensure that all changes are saved.

Caution: Do not remove power immediately after running Backup, because the operating system may still be writing to Flash memory. Wait several minutes or reboot the system (see page 16) before disconnecting power, in order to ensure the completion of all operations.

To run the Backup program

1. On the desktop, double-tap  **Backup**.

   The **Backup** dialog box appears.



2. Tap **OK**.

   Do not remove power immediately after running Backup - see the caution above.

Reboot

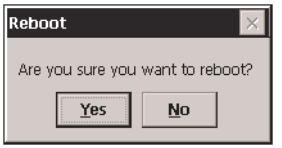
There are two circumstances under which you will reboot the operating system:

- After changing some control panel settings, the system indicates that you must reboot before the changes take effect.
- Immediately after running Backup (see page 15) and before disconnecting power, reboot in order to ensure that all changes have been written to Flash memory.

To reboot the system

1. To save changes to system configurations, run **Backup** (see page 15).
2. Tap **Start**, point to **Programs**, then the **System** folder, and tap **Reboot**.

   A confirmation dialog box appears.



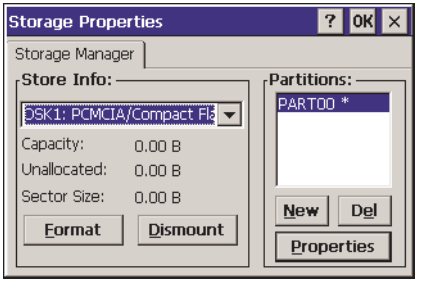
3. Tap "Yes"

   The operating system reboots.

Storage Manager

Use Storage Manager to repair or format lost or corrupted data volumes. Storage Manager can repair data volumes existing either in Compact Flash (CF) or battery-backed SRAM (BBSRAM). Data volumes existing in the main flash file system of the QuickPanel may not be repaired by Storage Manager.

Storage Manager, accessed from the Control Panels folder, is a Microsoft product for which on-line help is available.



System Information

System Information is a custom utility that displays a splash screen with the following information:

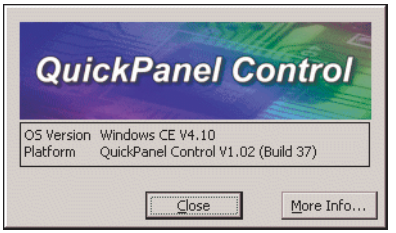
- **Operating System version.** For example, 'Windows CE.NET'.
- **Platform.** Identifies the host hardware, its version and build number.

Tapping **More Info** on the splash screen opens the Advanced System Information window, which provides information such as hardware version and serial number, CPU type and specifications, etc. This information can be especially useful if you are contacting GE Fanuc Support.

To run the System Information program

1. On the desktop, double-tap **System Information**.

The **System Information** splash screen appears.



2. Tap **More Info** to open the Advanced System Information window, or tap **Close** to continue.

   Network information alone can be viewed by double-tapping the **LAN** icon displayed on the taskbar for each connection.

Microsoft File Viewers

Included with Windows CE are applications that enable you to view files in three popular formats: Microsoft® Word, Excel, and Adobe® PDF. Each application provides online help for its use.

To access the Microsoft file viewers

1. Tap **Start**, point to **Programs**, point to **Microsoft File Viewers**, then choose one of the following:
   - **Microsoft Excel Viewer**
   - **Microsoft PDF Viewer**
   - **Microsoft Word Viewer**

File Viewer Limitations

Microsoft Excel:

- Hyperlinks are not supported.
- Data Tables in charts are not supported.
- WordArt is not supported. Plain text will be substituted.
- Surface charts. An image representing an unsupported chart will appear in the chart's location.
- Certain types of 3D charts will be mapped to equivalent 2D charts.
- Supported 3D charts are only shown at a fixed camera angle.
- Vertical text in the worksheet is mapped to 90 degree rotated text.

Microsoft Word:

- WordArt is not supported.
- Hyperlinks are not supported.
- Some types, styles, and groupings of AutoShapes will not appear.
- Word forms for Text boxes are not supported. Elements from the form may be visible but will not be available for input.

Microsoft PDF:

- Advanced features, such as PDF forms, annotations, and transitions are not supported.

Copy Project to Flash Card

RestorePCCard is a custom utility for transferring Proficy Machine Edition™ Projects between compatible QuickPanel View/Control units via CF cards.

Caution: Ensure that the copy or update operation is complete (i.e., no busy or wait cursor displays) before disconnecting power.

To copy a Machine Edition project onto a CF card

1. Ensure there is a blank CF card in the in the CF port.
2. Double tap the **Copy Project to Flash Card** icon on the desktop.
3. Tap **Yes** when the **Proceed with Copy to CF Card** confirmation dialog box appears.

   The system copies the project onto the blank CF Card.

To update a Machine Edition project

You can update a Proficy Machine Edition application currently stored on the QuickPanel View/Control with a revision stored on a CF Card.

1. Insert the CF Card containing an upgraded version of the Machine Edition project in the CF port.
2. Reboot the machine (see page 16).

   The QuickPanel View/Control automatically loads the new project from the CF Card, overwriting the old project on the machine.
3. Remove the CF Card from the slot.

Emulate PPC

Emulate PPC is a utility that allows the QuickPanel to emulate a Pocket PC 2003 during an ActiveSync session, enabling the download of third-party Pocket PC 2003 software.

To use Emulate PPC during an ActiveSync session

1. Start **Windows Explorer**, double tap **Windows**, then double tap **EmulPPC**.

   The Emulate PPC dialog box appears.
2. Start the ActiveSync session. When installation of third-party software is complete, close the dialog box to deactivate Emulate PPC.

HTTP File Transfer Utility

The HTTP File Transfer Utility (HFTU) is a small, standalone command line program that allows you to send and delete files to and from computers over a network. The HFTU uses the HTTP protocol, so you can even send files to computers over the Internet.

Run the HTTP utility from a command line prompt, from a batch file (.BAT) or as an application call in a script. The HTTP utility is an executable (.EXE) file included in the 15" QuickPanel View & QuickPanel Control's operating system.

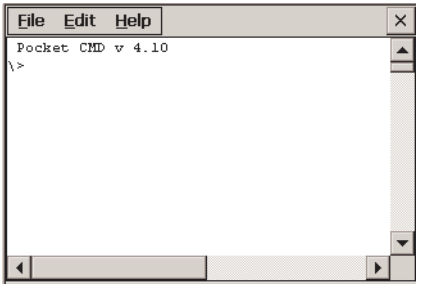
The HTTP utility currently supports two file transfer commands: COPY and DELETE.

Note: In order to function, the HTTP File Transfer utility requires both computers to have web servers that support PUT functionality. (Most web servers support PUT, including the CIMPLICITY Machine Edition web server installed with the runtimes for View and Logic Developer - PC.) If in doubt, check the documentation for your web server.

To use the HTTP utility

1. From the **Start** menu, choose Programs, then choose **Command Prompt.**

   The **Command Line** editor appears.



2. Type commands as required.
3. Use the following syntax:

   HTTPUTIL COPY source destination

   Where "source" is the URL of the source file, and "destination" is the URL of the destination file. For example:

```
HTTPUTIL COPY \MyFile.txt http://MyServer/webfiles/MyFileBACKUP.txt
```

Copies a file called MyFile.txt on drive C: of the local computer to the webfiles folder under the web server at //MyServer. Note that you can rename a file as you copy it.

HTTPUTIL DELETE url

Where "url" is the remote URL of the file you want to delete. This URL must use the "//" or "HTTP://" syntax. For example:

```
HTTPUTIL DELETE http://MyServer/webfiles/MyFileBACKUP.txt
```

Deletes a file called MyFileBACKUP.txt from the webfiles directory under the web server at HTTP://MyServer.

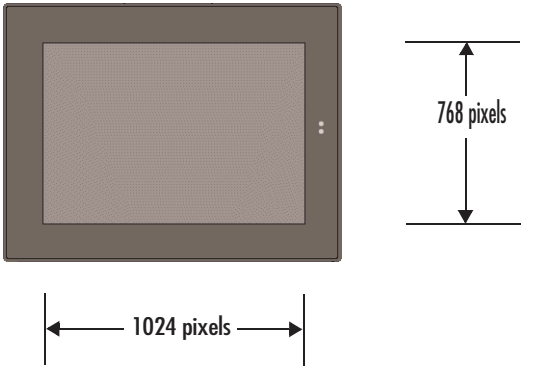
3 Detailed Operation

In this chapter:

TOUCH SCREEN DISPLAY

The QuickPanel View/Control has an integrated flat-panel display providing 24 bits per pixel for a total of 16,777,216 colors. The back-lit 15-inch diagonal panel employs TFT technology to provide a bright operator interface. To extend the backlight's life, it can be set to turn off automatically.

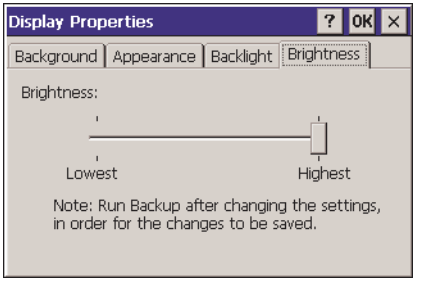
The display supports a resolution of 1024 by 768 pixels.



To adjust the display brightness

1. In the Control Panel, double-tap **Display** and choose the **Brightness** tab.

   The **Brightness** dialog box appears.



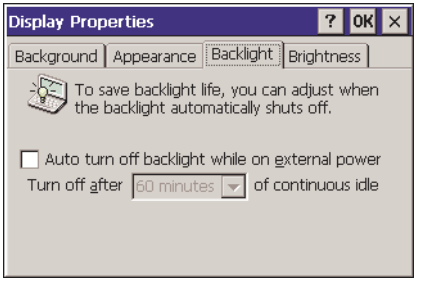
2. Drag the **Brightness** slider between Lowest and Highest.
3. Tap **OK** to exit the control panel.
4. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

To configure backlight auto turn off

1. In the Control Panel, double-tap **Display** and choose the **Backlight** tab.

   The **Backlight** dialog box appears.

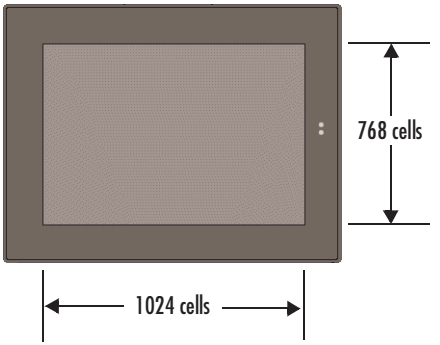


2. Select Auto turn off backlight while on external power.
3. Tap **OK** to exit the control panel.
4. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

Touch Screen

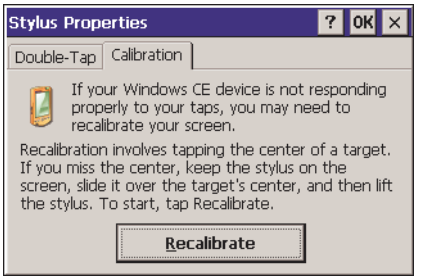
The QuickPanel View/Control display is coupled to a resistive touch panel with 12-bit resolution. When the QuickPanel View/Control is properly calibrated, this translates into a grid of touch cells on the face of the display. A blunt stylus should always be used during calibration for greatest accuracy. During normal operation use of a finger or a soft and pliable, blunt object is recommended to preserve the maximum reliability of the touch screen.



To calibrate the touch screen

1. In the Control Panel, double-tap **Stylus**.

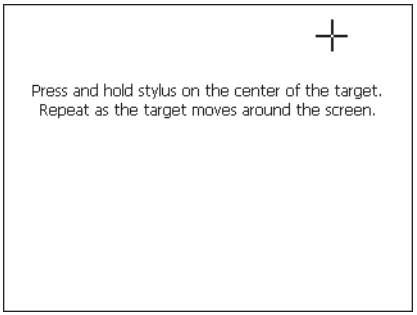
   The **Stylus Properties** dialog box appears.



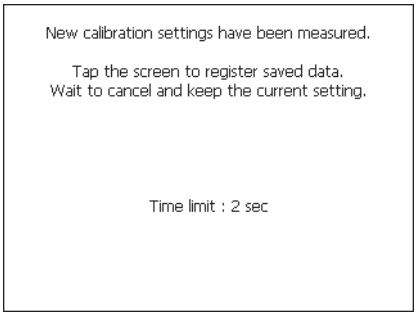
2. Choose the **Calibration** tab
3. Tap the **Recalibrate** button.

   A cross hair target is displayed.

   Note: For greatest accuracy, it is recommended that you use a blunt stylus when calibrating the touch screen.



4. Follow the directions given to calibrate the touch screen.
5. Tap the screen to preserve the new setting or wait out the time limit to revert to previous settings.



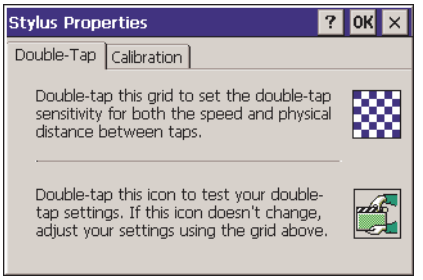
6. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

To set the double-tap sensitivity

1. In the Control Panel, double-tap **Stylus**.

The **Stylus Properties** dialog box appears.



2. Choose the **Double-Tap** tab.
3. Double-tap the grid to enter a setting.
4. Double-tap the test icon to check the setting.

   If the test icon doesn't change when you double-tap it, double-tap the grid again.
5. Tap **OK** to finish.
6. To save the settings, run  **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

KEYBOARD

The QuickPanel View/Control can be configured to use either or both a hardware keyboard and a software emulation keyboard as a operator data input devices. Typically, an external hardware keyboard is used when in a development mode, while the included Soft Input Panel is more applicable in a operational environment.

External Keyboard (optional)

Any USB keyboard compatible with the QuickPanel View/Control can be used as an input device for the unit. The USB driver for the keyboard is included with the operating system and no setup is required. To use an external keyboard, simply plug and play.

A list of compatible devices (keyboards, USB mice, compact flash cards, etc.) may be found by visiting the GE Fanuc Support page, accessible from www.gefanuc.com.

Soft Input Panel

The Soft Input Panel (SIP) is a touch screen version of a standard keyboard, which can be used in place of a standard hardware keyboard.

An icon in the system tray lets you view or hide the SIP.

To show/hide the Soft Input Panel

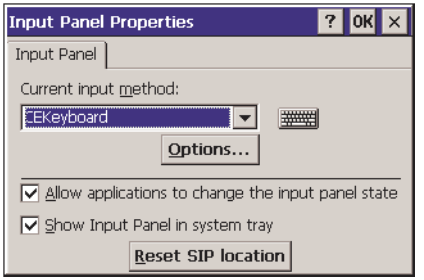
- On the system tray of the task bar, double-tap the icon. The Soft Input Panel appears/disappears.

  Note: When the SIP is visible, it can be dragged around the screen by its title bar to reveal different parts of the screen that would be obstructed from view by the SIP.

To display the Soft Input Panel icon in the system tray

1. In the Control Panel, double-tap **Input Panel**.

   The **Input Panel Properties** dialog box appears.

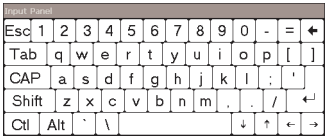


2. Select the **Allow applications to change the input panel state** check box.
3. Select or clear the **Show Input Panel in system tray** check box.
4. Tap **OK**.
5. To save the settings, run **Backup** (see page 15).

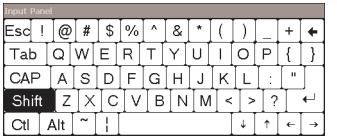
   Caution: Do not cycle power immediately after running Backup.

   Note: Tap **Reset SIP Location** to return the SIP to the center of the display. This feature is useful if you accidentally move the SIP out of view.

   Access upper case keys on the SIP by using the SHIFT key.



Lower case



Upper case

External Mouse (optional)

Any USB mouse compatible with the QuickPanel View/Control can be used as an input device for the unit. The USB driver for the mouse is included with the operating system and no setup is required. To use an external mouse, simply it into the appropriate port.

A list of mouses (and other devices) that have been tested and are compatible can be found by visiting http://globalcare.gefanuc.com. In the "Technical Resources - Browse by Product" section of the page, choose the *Operator Interface* Product Category, and the *QuickPanel View* Product Name.

COMMUNICATION PORTS

The QuickPanel View/Control has two serial data communication ports, COM1 and COM2.

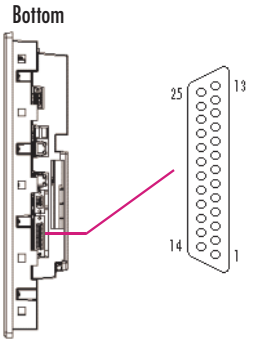
COM1- Serial

The COM1 port is a general purpose bidirectional serial data channel that supports the EIA232C and EIA485 electrical standards. The COM1 port can be accessed and configured:

- as a direct or dial-up remote networking connection.
- as the port used by a terminal session (modem link only).
- from a user-created application program.

A connection can be configured to reside on a network supporting a TCP/IP protocol.

A DB25S (female) connector, mounted on the bottom of the enclosure, provides standard signals as described in the following table.



1	GND - Frame Ground	14	VCC - 5VDC, 0.5A
2	TX - (EIA232C)	15	TXB (EIA485)
3	RX - (EIA232C)	16	RXB (EIA485)
4	RTS - (EIA232C)	17	n/c
5	CTS - (EIA232C)	18	CSB (EIA485)
6	DSR - (EIA232C)	19	ERB (EIA485)
7	SG - Signal Ground	20	DTR (EIA232C)
8	DCD - (EIA232C)	21	CSA (EIA485)
9	TRMRXB (EIA485)	22	ERA (EIA485)
10	RXA (EIA485)	23	n/c
11	TXA (EIA485)	24	n/c
12	n/c	25	n/c
13	n/c		

Note: Pin 14 is fused with a field-replaceable, 1.0A fast-blow fuse.

Recommended Cabling for TIA/EIA422 or TIA/EIA485

The COM1 port on the QuickPanel View Keypad provides connections to devices, which support either TIA/EIA422 or TIA/EIA485. These electrical standards specify a differential signaling technique which provides high data rates, long distances and good noise rejection. The standards do not address signal encoding (protocol), connectors, or cabling. However, certain characteristics of interfacing these devices should be considered in order to ensure reliable connections.

Connections

Connect nodes in a daisy chain fashion. Do not connect in other arrangements, especially "star." The standards do not specify the maximum number of nodes or devices that can be connected to a TIA/EIA 422 or 485 network. Instead, the standards limit the number of electrical connections by specifying that a maximum of 32 unit loads (UL) may be connected. The QuickPanel View Keypad presents one UL.

Interconnect media

Always use twisted pair cabling and group complimentary signals into conductor pairs; TXA with TXB, for example. Use a cable with a characteristic impedance of 100 ohms to 120 ohms. A wire gauge of 24 AWG is commonly used. Maximum cable length is 4,000' (1,219.2m), but may be less due to cable impedance, connection quality, data rates, and other factors.

Termination

Always provide proper termination at each end of the 422/485 network. The QuickPanel View provides built-in termination resistance when pin #9 (TRMRXB) is connected to pin #10 (RXA).

DO NOT TERMINATE EVERY NODE. ONLY TERMINATE THE END NODES.

Grounding

A signal return path between transmitting and receiving devices must be provided. This return path is separate from the Rx and Tx data lines and the other 422/485 signals supported by the QuickPanel View Keypad, and may be provided by a separate conductor in the cable. Connect both ends of the signal return conductor to Signal Ground (pin #7). Shielding or use of a twisted pair for this connection is not necessary.

For installations where all devices are in the same cabinet and have the same ground potential between devices, connecting Signal Ground between all the devices on the 422/485 network is adequate to ensure proper voltage levels at the devices.

However, if there is a difference in ground potential between devices, such as when the devices are in widely separated cabinets, then signal grounds on a 422/485 network should not be tied together. The cable shield and signal ground should be connected together at only one device, closest to the earth ground connection.

The signal and frame grounds of the QuickPanel View Keypad are capacitively coupled, but in some devices these ground references are connected together. Connect Signal Ground (pin #7) to Frame Ground (pin #1) and then to earth ground on the QuickPanel View Keypad only in the circumstance where the other devices separate their signal and frame grounds and the QuickPanel View Keypad is the only device with frame and signal ground connected to earth ground.

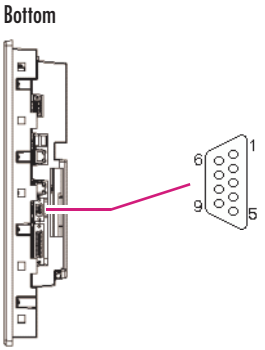
Shielding

Shielded cable is required for compliance with CE Mark and FCC requirements. The cable shield should be connected to the metal connector shell or by pin 1 of the QuickPanel 25-pin serial connector. Shield and signal ground (pin 7 of the 25-pin connector or pin 5 of the 9-pin serial connector) should not be connected directly together.

Caution: Do not connect Signal Ground (pin #7) to Frame Ground (pin #1) on the QuickPanel View Keypad, except in the specific and limited circumstances noted in the Grounding section above.

COM2 - Serial

A DB9P (male) connector, mounted on the side of the enclosure, provides standard signals as described in the following table.



1	n/c
2	RX
3	TX
4	n/c
5	SG - Signal Ground
6	n/c
7	RTS
8	CTS
9	n/c

Working with COM ports

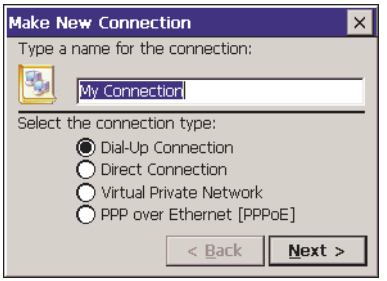
To add a new remote networking connection

1. From the **Start** menu, tap **Settings** and then **Network and Dial-up Connections**.

   The **Connection** window appears.

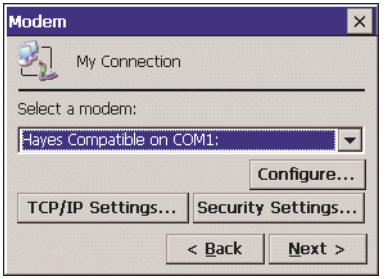
2. Double-tap **Make New Connection**.

The **Make New Connection** wizard appears.

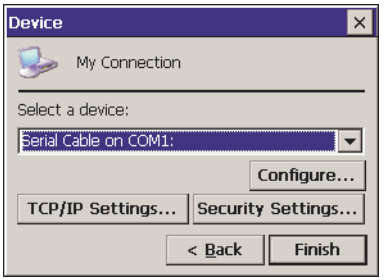


3. Type a name for the new connection.
4. Choose a connection type.
5. Tap **Next**.

   The **Modem** or **Device** dialog box appears, depending on the connection type.



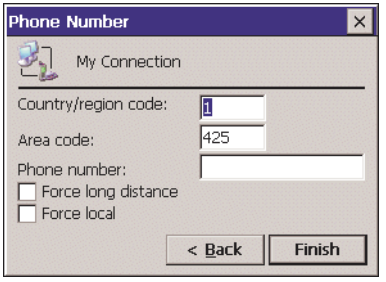
or



6. From the list, choose the device or modem you want to use. (If a CF card is inserted, it is available in the device list.)

   You can **Configure** your device or **TCP/IP Settings** at this time if you wish.
7. Tap **Finish** for direct connection (Device dialog box) or **Next** for dial-up (Modem dialog box).

   If you are adding a dial-up connection the following dialog box appears.



8. Type the destination **Country/region code**, **Area code**, and **Phone number** in the appropriate boxes.
9. Select or clear the **Force Long Distance** or **Force Local** check boxes.
10. Tap **Finish**.

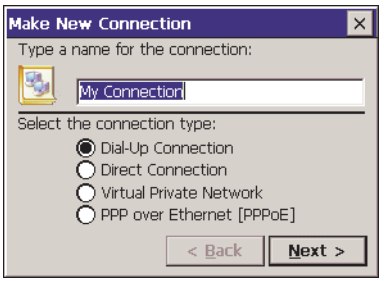
To add a virtual private network or PPP over Ethernet

1. From the **Start** menu, tap **Settings** and then **Network and Dial-up Connections**.

   The **Connection** window appears.

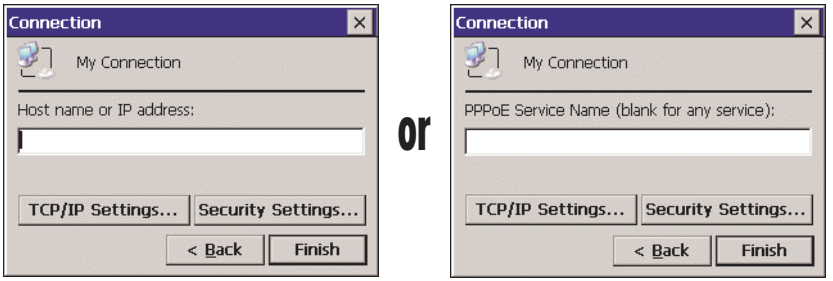
2. Double-tap **Make New Connection**.

   The **Make New Connection** wizard appears.



3. Type a name for the new connection.
4. Choose a connection type.
5. Tap **Next**.

   The **VPN** or **PPPoE** Connection window appears, depending on the connection type.



6. Enter the Host Name or IP address for a VPN connection, or a PPPoE Service Name for a PPPoE connection.

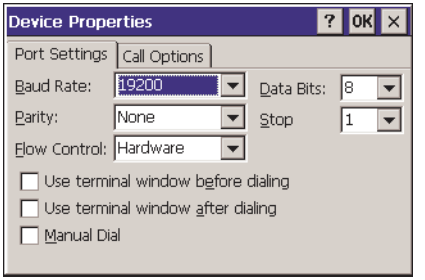
   You can configure your **TCP/IP Settings** at this time if you wish.

7. Tap **Finish**.

To change the default device properties

1. From either the Device or Modem dialog box, tap **Configure**.

   The **Device Properties** dialog box appears.



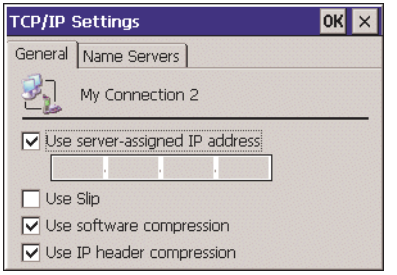
2. In the **Port Settings** tab, choose settings for all connection preferences.
3. If the connection is for terminal emulation, select or clear the terminal-related check boxes.

   You can use the QuickPanel View/Control to emulate a terminal attached via a modem link (Hayes compatible) to COM1. A terminal emulation definition is added as a unique session.

To change the default TCP/IP settings

1. Obtain correct TCP/IP settings from your network administrator.
2. From either the **Device, Modem, PPPoE Connection, or VPN Connection** dialog box, tap **TCP/IP Settings**.

   The **TCP/IP Settings** dialog box appears.

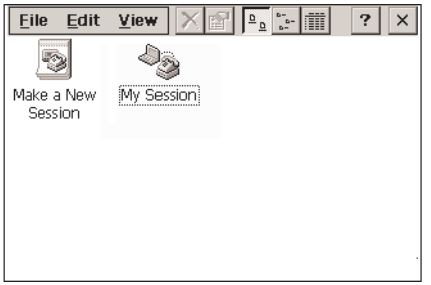


3. Clear the Use server-assigned IP address check box.
4. Enter the TCP/IP settings from your network administrator and then click OK.

To add a terminal session

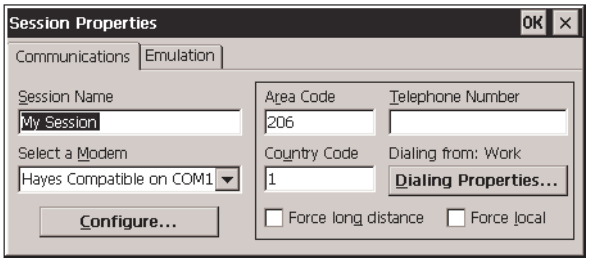
1. From the **Start** menu, tap **Programs**, then **Communication**, and then tap **Terminal.**

   The **Terminal** window appears.

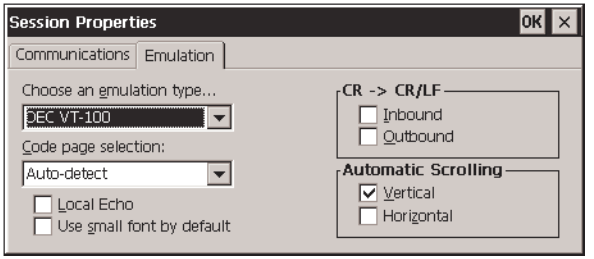


2. Double tap **Make a New Session**.

   The **Session Properties** dialog box (**Communications** tab) appears.



3. In the **Session Name** box, type a name for your session.
4. Enter the **Country Code**, **Area Code** and **Telephone** number of the remote modem you will connect to.
5. Tap the **Emulation** tab and choose an emulation type (DEC-VT-100 or TTY (Generic)).



6. From the **Code page selection** box, select the coding type to employ.
7. Select the **Inbound** and /or **Outbound** check boxes to add LF characters to each CR.
8. Select the **Vertical** and/or **Horizontal** check boxes to specify automatic scrolling.

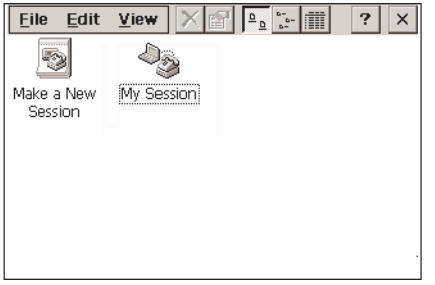
9. Tap **OK**.
10. The new session is added to the **Session** window.
11. To save the settings, run **Backup** (see page 15).

    Caution: Do not cycle power immediately after running Backup.

To start a terminal session

1. From the **Start** menu, tap **Programs**, then **Communication**, and choose **Terminal.**

   The **Terminal** window appears.

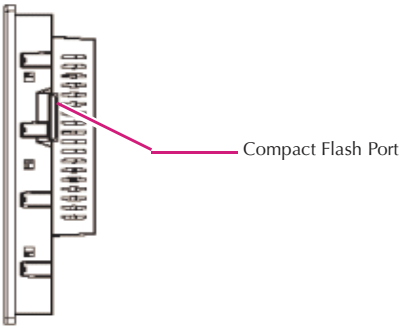


2. Double-tap the session you want to start.

CF PORT

To enhance the QuickPanel View/Control's capabilities with additional flash memory, the unit is equipped with a CF (Compact Flash) Type 2 port on its side.

Right Side



A CF card is inserted in this port with the card's front facing the back of the unit (the narrow side slot on the card should be toward the bottom).

Note: For full protection from electrostatic discharge, peel off the paper label on the side of the CF card facing the bezel to allow contact between the card and the internal frame ground contacts on the CF connector.

The card should slide in easily—to avoid damage, do not force it.

The Copy Project to Flash Card utility (see page 19) lets you transfer Proficy Machine Edition projects between QuickPanel View/Control units via CF Cards.

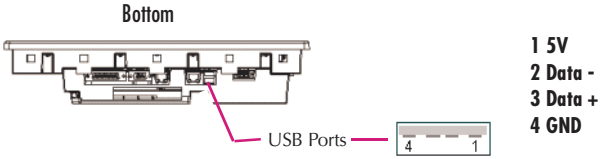
No Compact Flash cards are supplied with the QuickPanel View/Control. A list of compatible devices (keyboards, USB mice, compact flash cards, etc.) may be found by visiting the GE Fanuc Support page, accessible from www.gefanuc.com.

The CF port in the 15" QuickPanel View/Control supports both 3.3v CF cards and 5v CF cards.

UNIVERSAL SERIAL BUS (USB)

The QuickPanel View/Control has two full-speed USB v1.1 host ports. A variety of third-party USB peripheral devices are available.

Each connected USB device requires a specific driver. The driver supplied with the QuickPanel View/Control is for optional keyboard support—other devices require the installation of custom driver software.



A list of compatible devices (keyboards, USB mice, compact flash cards, etc.) may be found by visiting the GE Fanuc Support page, accessible from www.gefanuc.com.

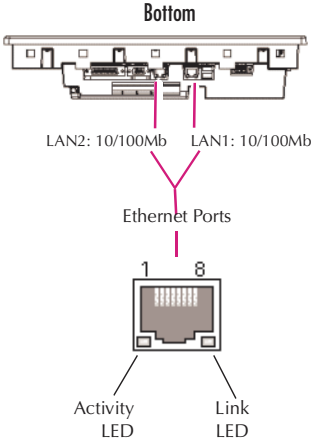
Note: These USB ports are defined as maintenance ports and are intended to be temporary connections used for configuration and upload/download of software or data.

Use of a device in the USB port may compromise CE Mark and UL certifications. Before using an application requiring the use of a USB device, verify that the USB device installed in the QuickPanel View/Control meets the desired agency certifications.

Warning: For compliance to UL1604, DO NOT connect or disconnect while power is applied unless the area is know to be nonhazardous.

ETHERNET

The QuickPanel View/Control is equipped with two auto-negotiate, full or half duplex Ethernet ports (IEEE802.3). You can connect an Ethernet network cable (unshielded, twisted pair, UTP CAT 5) to the unit via the RJ45 connector on the bottom of the enclosure. LED indicators on the port indicate channel status. Access to the port is possible either by Windows CE network communications, or by your custom application. The following diagram shows the location, orientation, and pin out of the Ethernet port.



1	TX_D1 +
2	TX_D1 -
3	RX_D2 +
4	B1_D3 +
5	B1_D3 -
6	RX_D2 -
7	B1_D4 +
8	B1_D4 -

There are two methods for setting an IP address on the QuickPanel View/Control:

- **DHCP (Dynamic Host Configuration Protocol).** This is the default method for Port 1 that is carried out automatically.

  Note: There must be a DHCP server on the connected network for a valid IP address to be assigned. Contact your network administrator to ensure correct DHCP server configuration.

- **Manual method.** This is the default method for Port 2. You uniquely specify the numeric addresses for the QuickPanel View/Control, the Subnet Mask, and the Default Gateway (if applicable).

  Note: Use a crossover cable to connect the QuickPanel View/Control to a PC directly; when connecting to a LAN HUB, use a straight through cable. Contact your network administrator if you require further information.

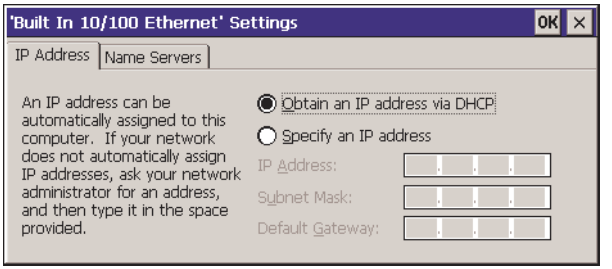
To set an IP address

1. From the Control Panel, tap **Network and Dial-up Connections**.

   The **Connection** window appears.

2. Select a connection and choose Properties.

   The **Built-in Ethernet Port Settings** dialog box appears.



3. Select a method:
   - **Obtain an IP address via DHCP** (automatic).
   - **Specify an IP address** (manual).
4. Enter the **IP Address**, **Subnet Mask** and **Default Gateway** numbers obtained from your network administrator (manual method only).
5. Tap **OK**.
6. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

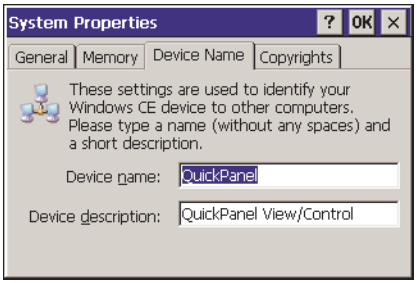
   If the DHCP method was selected, the network server will assign an IP address while the QuickPanel View/Control is initializing. (You must be connected to the network).

   After setting an IP address for the QuickPanel View/Control, you can access any network drives or shared resources for which you have permission.

To set up access to a Windows network

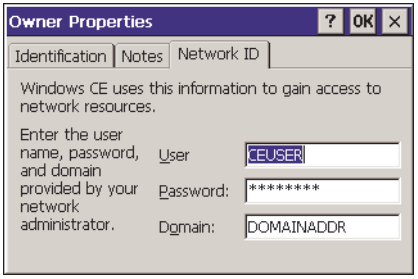
1. In the Control Panel, double-tap **System**.

   The **System Properties** dialog box appears.



2. On the **Device Name** tab, in the **Device name** box, type a unique name for your QuickPanel View/Control. In the Device description box, type a description.
3. Tap **OK**.
4. In the Control Panel, double-tap **Owner**.

   The **Owner Properties** dialog box appears.



5. On the **Network ID** tab, type your assigned **User name, Password** and **Domain**.
6. Tap **OK**.
7. To save the settings, run **Backup** (see page 15).

   Caution: Do not cycle power immediately after running Backup.

Using Windows CE Explorer, you can now access anything on your local network for which you have permission.

To access a remote resource on a Windows network

1. Start **Windows Explorer**.

   The **Explorer** window appears.

2. Type in the **Address** box, or choose from a list, the path to a remote resource.

   For example '\\MyRemoteComputer\MyFolder' specifies the folder named 'MyFolder' on a computer with the name 'MyRemoteComputer'.

3. Press ENTER.

   The resource specified is displayed as a collection of files and folders. It can take a few moments to retrieve the data from your local network.

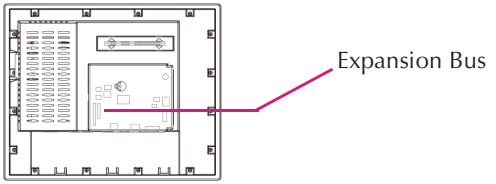
   Note: You can use the NET command from the shell to map a network resource to the QuickPanel View/Control for frequent access. The resource then appears in the **Network** folder.

EXPANSION BUS

An expansion bus is included with the QuickPanel View/Control, and optional modules that mount directly to it are available. For more information on expansion modules, contact your distributor.

The expansion bus connectors are accessed by opening the back of the unit.

Back (open)



Note: To ensure compliance to CE Mark, the mounting screws must be used when installing an expansion card.

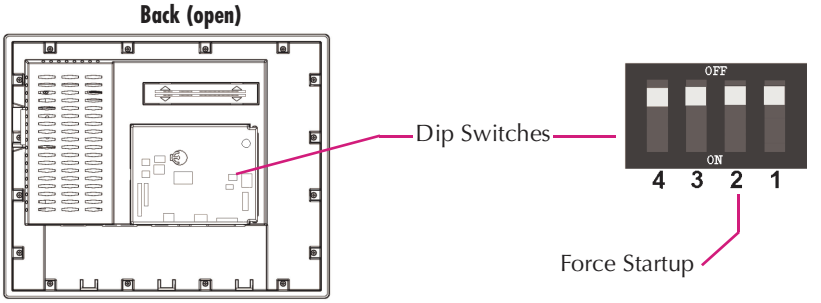
Caution: Disconnect the AC power from your 24 VDC power supply before opening the QuickPanel View/Control. Working on a "live" unit may result in damage to equipment and injury to personnel. Always use anti-static precautions (i.e. grounded wrist strap) when accessing the interior of the unit.

Caution: Ensure all pins are properly aligned when inserting expansion cards. Misalignment could cause damage to the QuickPanel View/Control and/or the expansion card.

DIP SWITCHES

The QuickPanel View/Control is equipped with four DIP switches that each control separate functions.

DIP switches are set to "OFF" by default in the factory. DIP switch 2 is the Force Startup switch. Turning this switch on forces the startup applications to run when the operating system is started.



When the switch is set to "OFF", the QuickPanel View/Control operates normally, displaying the startup splash screen. You can skip running the startup applications by tapping the "Don't run StartUp Programs" button on the startup splash screen.

When the switch is set to "ON", the startup programs are forced to run and the "Don't run Startup Programs" button is not available on the startup splash screen.

Note: Do not adjust switches other than switch 2. They are reserved for factory functions. Also note that the "Off" position of the switches is toward the DIMM connector, "On" toward the COM1 connector.

To configure startup behavior

Caution: Disconnect the AC power from your 24VDC power supply before opening the QuickPanel View/Control. Working on a "live" unit may result in damage to equipment and injury to personnel. Always use anti-static precautions (i.e. grounded wrist strap) when accessing the interior of the unit.

1. Open the back cover of the QuickPanel View/Control.
2. Locate the DIP switches and set DIP switch 2 to "ON".

   The startup applications are now forced.

   Note: Do not adjust the other switches. They are reserved for factory functions.

MEMORY

The QuickPanel View/Control supports a variety of memory subsystems to ensure the requirements of your application are met. All system memory is tied directly to the microprocessor's address and data busses for fastest access. To increase DRAM by up to 64 MB, a 100-pin DIMM memory expansion slot is also included.

Flash Memory

This 64 MB block of non-volatile memory is the main long-term program storage for the QuickPanel View/Control, operating like a virtual hard drive from the point of view of Windows CE. It is divided into two areas, of which only one is accessible from Windows CE Explorer. The **Flash Storage** folder represents a 48 MB block of memory available for long-term storage of user application programs. Another 16MB block is used to store the Windows CE operating system, and is not directly accessible from Windows CE Explorer.

The operating system and all user application programs are transferred from Flash to DRAM for execution. Any user additions to the **Windows** folder are retained in **Flash Storage** when the **Backup** utility is run.

FLASH memory has a limited write-cycle lifetime. That is, the physical memory devices wear out after approximately 100,000 cycles (minimum), so it is advisable to limit file operations such as copy, delete, etc.

The write cycle is much slower for FLASH than it is for other portions of RAM, therefore FLASH is not recommended for the storage of program variables, or any data items whose values are dynamic.

Flash memory can optionally be added with a CF Card, which will appear as the **PCFlash Storage** folder.

To add Flash memory with a CF Card

- Insert a Compact Flash card into CF Port (see page 39). The unit immediately reads the new secondary storage. If the disk requires formatting, you will be prompted to do so.

New memory appears in Windows CE Explorer as **PCFlash Storage**.

External flash memory devices are named after their types of connection and order of attachment. For example, if you connect two flash memory devices, one via the CF port and one via the fieldbus connector, the first device connected is named PCFlash Storage, the second PCFlash Storage2. At powerup, a CF port device is recognized and named first. Otherwise name depends on connection order.

SRAM Memory

This 512 KB block of static RAM is battery-backed to provide data retention through a power cycle. This memory block is shared by the operating system and user applications. A portion of the SRAM memory operates as a virtual hard drive and is accessible from the Windows CE Explorer. It is represented as the **SRAM Storage** folder. A typical application program would create a file in this folder and store any critical program data in that file.

DRAM Memory

The QuickPanel View/Control is equipped with 64 MB of dynamic RAM. Part of the DRAM (16 MB) is reserved for the Windows CE operating system and is not accessible by user applications. The other 48 MB is split between two functions: an object store for temporary file storage, and the main memory for running programs.

Typically, compressed programs stored in FLASH are expanded and moved to DRAM for execution. Temporary storage of program variables or data files is also provided by DRAM—any data stored in DRAM will not be retained through a power cycle or reboot.

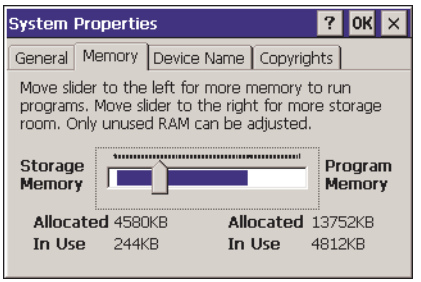
The split between program memory and storage memory may be adjusted as necessary to make more room for one or the other, depending on your specific application needs. For example, if you find that an application is short of memory, use the System Properties dialog box to alter DRAM memory allocation.

Caution: Setting Program Memory too low may prevent additional applications from starting, or may cause currently running applications to fail due to lack of memory. Setting Storage Memory too low may prevent the saving of files into the object store portion of the file system, which may also cause application failures.

To change the DRAM memory allocation

1. In the Control Panel, double-tap **System**.

The **System Properties** dialog box appears.



2. On the **Memory** tab, drag the slider to divide the DRAM into Storage and Program memory.

   The amount of memory allocated to and used by each area is shown on the dialog box.
3. Tap **OK** to apply the new setting.
4. To save the settings, run  **Backup** (see page 15).

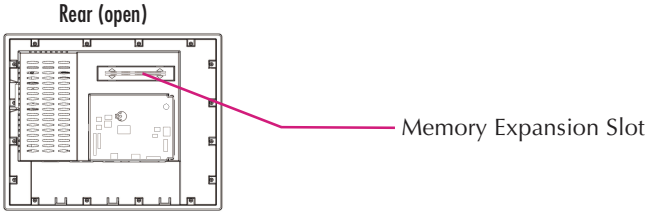
   Caution: Do not cycle power immediately after running Backup.

Boot Loader ROM

The Boot Loader ROM provides 512 KB of non-volatile storage for the QuickPanel View/Control's initialization program. This program configures the QuickPanel View/Control hardware then starts the operating system's execution. This memory is not accessible from Windows CE Explorer, nor should any attempts be made to modify the contents of this ROM.

Memory Expansion Slot

The QuickPanel View/Control is equipped with a 100-pin DIMM memory expansion slot which lets you increase DRAM to a total of 128 MB.



Caution: Disconnect the AC power from your 24VDC power supply before opening the QuickPanel View/Control. Working on a "live" unit may result in damage to equipment and injury to personnel. Always use anti-static precautions when accessing the interior of the QuickPanel View/Control.

To install additional DRAM

1. Disconnect AC power from the 24VDC supply.
2. With a small screwdriver carefully remove the top rear access cover.
3. Insert the new DIMM carefully into the expansion slot, noting the orientation of the pin locators. When the DIMM is fully seated, lift each side clip until it clicks into place.
4. Snap the access cover back into place.

OTHER SUBSYSTEMS

Power Management

The QuickPanel View/Control's Power Properties control panel displays the status of the backup battery. The Battery Very Low Or Missing icon displays in the taskbar when the battery is either missing or very low.

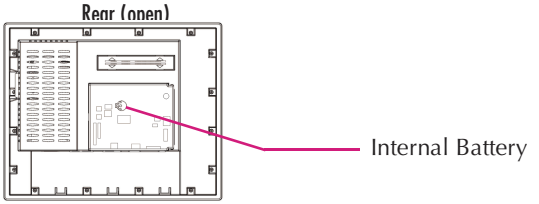
To access the Power Properties control panel

1. In the Control Panel, double-tap Power.

   The Power Properties dialog box appears.

Battery Backup

Auxiliary backup power for the real-time clock and SRAM is provided by a ***non-rechargeable***, internal lithium battery (+3VDC, BR2032), ensuring that no loss of data occurs when the main 24VDC supply is removed. Backup power is enabled or disabled by installing or removing the battery, accessed via the rear panel as shown in the following illustration.



Caution: Disconnect the AC power from your 24VDC power supply before opening the QuickPanel View/Control. Working on a "live" unit may result in damage to equipment and injury to personnel. Always use anti-static precautions when accessing the interior of the QuickPanel View/Control.

To remove the internal battery

1. Disconnect AC power from the 24VDC supply.
2. Open the rear access panel.
3. Release the battery by *gently* lifting it from the completely exposed side, past the small protrusions. To avoid breaking the battery retainer clips, do not apply excessive upward pressure.
4. Slide the battery out of its carrier, noting the arrow on the carrier indicating the direction of removal.

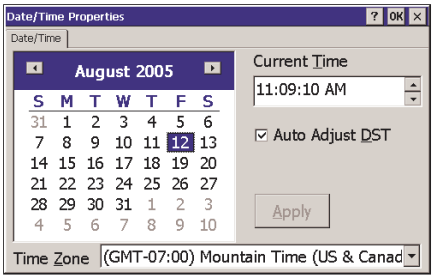
Real-time Clock

The QuickPanel View/Control has a programmable real-time clock capable of reporting the current time in Year/Month/Day/Hour/Minute/Second. The time is set from the Windows CE interface and retained through a power cycle if battery backup is available. Daylight saving time is enabled by a check box within the dialog box. The time can be displayed in the system tray on the task bar.

To set the real-time clock

1. In the Control Panel, double-tap **Date/Time**.

   The **Date/Time Properties** dialog box appears.

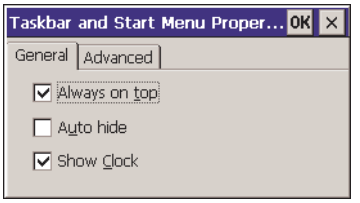


   Note: Tap Apply after making changes in any box.
2. Tap the year to choose a new year; tap the month to choose a new month.
3. Tap a date to specify the day of month.
4. From the **Time Zone** box, choose your zone.
5. Select **Auto Adjust DST** to configure the clock to automatically compensate for daylight savings time.
6. In the **Current Time** box, adjust the hours, minutes and seconds.
7. Tap **OK** to finish.
8. To save the settings, run **Backup** (see page 15).
   Caution: Do not cycle power immediately after running Backup.

To display the time on the taskbar

1. From the **Start** menu, choose **Settings** and then **Taskbar and Start Menu Properties.**

   The **Taskbar Properties** dialog box appears.



2. On the **Taskbar Options** tab, select **Show Clock**.
3. Tap **OK**.

   An hours and minutes display now appears in the taskbar.

A1 Design Specifications

The specifications listed in this appendix are the design goals for the QuickPanel View/Control. In most cases the "as built" or tested specifications are identical. See page 60 for a list of agency approvals for environmental service and safety.

Physical

Enclosure dimensions (actual - see page 4 for panel cutout specifications)	Height: 11.968 in (304.0 mm) Width: 14.855 in (377.3 mm) Depth: 2.782in (70.7 mm)
Bezel dimensions	Height: 12.725 in (323.2 mm) Width: 15.7 in. (398.8mm) Depth: 0.4 in (10.2 mm)
Weight	10.3 lb (4.67 kg)

DC Power

Input Voltage	12 VDC (@ +/- 20% regulated power supply; or 24 VDC (@ +/- 20% regulated power supply) Class 2
Power Dip Tolerance	-30% nominal input voltage, 10msec.
Insulation Resistance	>300Mohm @ 1000V frame ground to 0V >300Mohm @ 1000V frame ground to 24V
Real Power	48 W
Power Supply Conductor Size	12 to 18 AWG For compliance to CE Mark, the isolated frame ground must be connected. Recommended frame ground connection is via the shortest possible route, using 14 AWG.
Connector (Vendor, p/n)	Phoenix Contact, 1777992

Display

Size	15″ 38.1 cm (diagonal)
Colors	16,777,216 (24 bits/pixel)
Resolution	1024 x 768 pixels
Fabrication	TFT
Backlight	Cold Cathode Fluorescent (CCFL) - rated half life: 40,000 hours[1]
Luminance	500 NITS

Front Panel

Bezel Material		Valox 357U [2]
Membrane Material		Touch Screen Top Layer PET Polyester
LEDs	Bottom	Power status indicator (green with power applied, flashes amber if both backlights fail)
	Top	Programmable tri-color (green, red, amber)

Touch Screen

Type	Resistive, 12 bit
Resolution	X axis- 1024 cells Y axis - 768 cells (after calibration)

CPU

Processor	Intel XScale PXA255
Clock speed	400 Mhz

[1] Backlight not field replaceable.
[2] For material specifications, visit **www.gepolymerland.com**

Memory

FLASH	64 MB
SRAM	512 KB (Power off retention is the life of the battery)
DRAM	64 MB
ROM	512 KB (Boot loader)

Memory Expansion Slot

Form Factor	100 pin DIMM
Memory Type	SDRAM
Maximum DRAM	64 MB
Maximum Devices/Module	4
Bus Width	32 bits
Bus Speed	100 MHz or faster
Voltage	3.3 VDC
CAS Latency	CL=3
Refresh Cycle Time	64 ms maximum
Error Correction	Non-ECC
Error Detection	No parity
Buffering	None
Device Row Addressing	12 Address Lines (A0 to A11)

Expansion Ports

Compact Flash Memory	One slot (Type I/II), supports 3.3v and 5v cards
FieldBus	One slot
Universal Serial Bus (USB) (2)	V1.1 compatible

Communication Ports

Ethernet (x 2)	IEEE 802.3 10/100BaseT (LAN1 & LAN2) Auto-negotiate Full or half duplex RJ45 connectors Two status LEDs per connector
Serial COM1	EIA232C/EIA485, DP25S (female)
Speed	300 bps - 115200 bps
Mounting h/w	M2.6 jackscrew
Serial COM2	EIA232C, DP9P (male)
Speed	300 bps - 115200 bps
Mounting h/w	#4-40 screw

Environmental

Operating Temperature	32°F to 122°F (0°C to 50°C)
Operating Humidity	10% to 85% RH (non-condensing) at less than 50°C; maximum 50% RH at greater than 50°C
Storage Temperature	-4 to 140°F -20 to 60°C
Storage Humidity	10% to 85% RH (non-condensing) at less than 50°C; maximum 50% RH at greater than 50°C
NEMA Rating	4, 4x, and 12 when mounted in a comparably rated NEMA panel (NEMA 4 is approximately equivalent to IP56; visit www.nema.org)
Operational Vibration	IEC 68-2-6 10 - 57Hz, 0.012" peak to peak displacement 57 - 500Hz, 1.0g acceleration
Operational Shock	IEC 68-2-27 15g, 11ms (sine wave)

Battery

Type	BR2032 (3V, 190mAh, lithium)
Life (Approximate)	5 years

Calendar/Clock

Resolution	1 second
Accuracy	+/- 2 to 3 minutes per month
Retention	Life of battery

Agency Qualifications

Model # ES1522

Description	Agency Standard or Marking	Comments
North American Safety for Industrial Control Equipment	UL 508/C-UL	Certification by Underwriter's Laboratories to UL standard and equivalent CSA standard
North American Safety for Hazardous Locations Class I, Div. 2, Groups A, B, C, D	UL 1604/C-UL	Certification by Underwriter's Laboratories to UL standard and equivalent CSA standard
Explosive Atmospheres Directive European Safety for Hazardous Locations Equipment Group II, Category 3	ATEX (when mounted in an IP66-rated panel)	Certification in accordance with Euorpean directives; refer to Declaration of Conformity and Independent 3rd Party Assessment Certificate.
Low Voltage Directive European Safety for Industrial Control Equipment	CE	Self-declaration in accordance with European directives; refer to Declaration of Conformity
Electromagnetic Compatibility Directive European EMC for Industrial Control Equipment	CE	Certification by competent body in accordance with European directives; refer to Declaration of Conformity

A2 Troubleshooting

The tables contained in this appendix can be used to identify and remedy problems that can occur with the 15" QuickPanel View & QuickPanel Control.

Power up

Problem	Suggested remedy
Blank screen.	**No power:** Check all power connections to the QuickPanel CE. **Backlight failed:** This is further indicated when the bottom LED glows amber. The LED will only light if both top and bottom backlights have failed. **Backlight timer expired:** Touch screen to reactivate.

Pocket Internet Explorer

Problem	Suggested remedy
Cannot access any URLs when using a dial-up connection to an ISP.	If you have previously set up an IP address on a local Ethernet Network, it must be cleared. Disconnect your Ethernet cable and reboot. Your ISP will reassign an IP address when you reconnect the cable.

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